

## ALUMINIUM PAINT

### PRODUCT USES

For all interior and exterior primed metal and wooden surfaces.  
 Can withstand up to 100°C.  
 Excellent as a roof paint where its ability to reflect heat considerably reduces the inside temperature of houses and buildings.

### FEATURES AND BENEFITS

Excellent durability.  
 Improves illumination.  
 Reflects heat.

### PRODUCT INFORMATION

<b>Appearance</b>	High Sheen
<b>Colour</b>	Silver
<b>Density at 23°C</b>	Approx. : 0.92kg/L
<b>Solids Content</b>	By weight : Approx. 52% By volume: Approx. 43%
<b>Packaged Viscosity</b>	Viscosity at 23°C : Approx 25 seconds
<b>Spreading Rate</b>	Approx 10 to 12m <sup>2</sup> per litre depending on surface porosity, profile and application method
<b>Recommended DFT per coat</b>	Min. 35µm. Max. 45µm.

### APPLICATION INFORMATION

<b>Application conditions</b>	Surface Temperature between 10 - 35°C Relative Humidity between 10 - 85 %
<b>Application methods</b>	Brush, Roller or airless spray Brush Application preferred Roller application tends to give low film thickness and a “window-paning” effect
<b>Thinner</b>	Thinning not recommended Ready for use after thorough stirring
<b>Drying Time</b>	Surface dry 8 hours (Drying times will be extended during cold, wet or humid conditions)
<b>Recoating Time</b>	18 hours (overnight)
<b>Cleaning of equipment</b>	For clean up use <b>Fixit Brush Cleaner/ Degreaser</b> or Mineral Turpentine
<b>Substrates</b>	Suitable for metal and wooden surfaces provided that appropriate preparation and priming is carried out.

General purpose, high lustre paint for metal and wooden surfaces where aluminium finish is required





## APPLICATION INFORMATION

### Precautions

Ensure that surfaces are sound and free from dust, dirt, grease and oil. Surfaces must be thoroughly dry.

Do not apply during cold (below 10°C) or wet weather.

Do not apply directly to bare metal surfaces.

Not suitable for direct application to powdery or friable surfaces whether previously painted or not.

### Coats Required

Apply two to three finishing coats to new surfaces to achieve a closed film and solid colour.



## SURFACE PREPARATION

### NEW SURFACES

#### Galvanised Iron, Aluminium, and all non-ferrous metals

Clean and degrease with **Dulux Galvanised Iron Cleaner**. A water-break free surface indicates thorough cleaning - running water should not form droplets.

Prime with one coat **Dulux Galvanised Iron Primer**.

#### Ferrous Surfaces

Inspect shop-primer thoroughly for damage by installation. All rust, scale and dirt must be removed by scraping or with steel wire brushes, and then sanded with medium grit sandpaper, finishing with fine grit sandpaper - down to a bright metal finish. Ensure that the sanded areas are dry and free of grease and dust. A solvent wash (rags dipped in lacquer thinner) may be used. Change the rags frequently. Allow drying. Prime with one or two coats **Dulux Steel Primer**, depending on the severity of the condition (e.g. apply two coats at the coast). Follow with **Dulux Undercoat For All Surfaces**.

#### Wooden Surfaces

Prime with **Dulux Wood Primer**, followed by one coat **Dulux Undercoat For All Surfaces**.

### PREVIOUSLY PAINTED SURFACES

Ensure that surfaces are sound and free from dust, dirt, grease and oil. Surfaces must be thoroughly dry.

Sand enamel surfaces to provide a key and improve adhesion.

Loose, flaking paint must be completely removed and bare areas spot primed with an appropriate primer.

Apply one overall coat **Dulux Undercoat For All Surfaces**.



## HEALTH AND SAFETY INFORMATION

For detailed safety information refer to Material Safety Data Sheet.

Keep out of reach of children.

Ensure good ventilation during application and drying.

Flash Point 37°C.



## ADDITIONAL INFORMATION

### Storage Conditions

Store under cool dry conditions.

### Disclaimers

For best colour and sheen consistency, it is advisable to use containers of the same batch number, or to mix different batches together in a large container, or to finish in a corner before starting a new container.